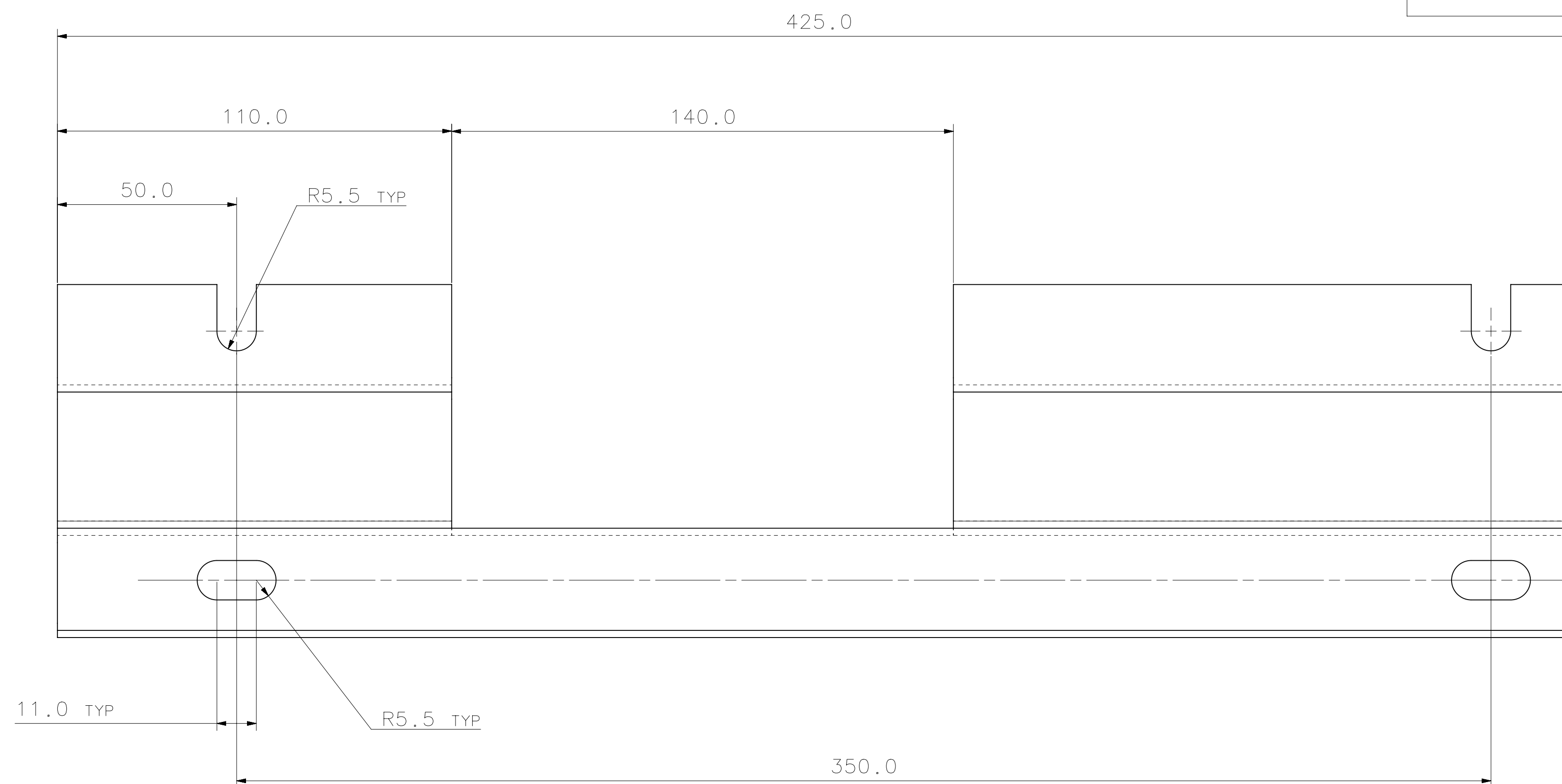
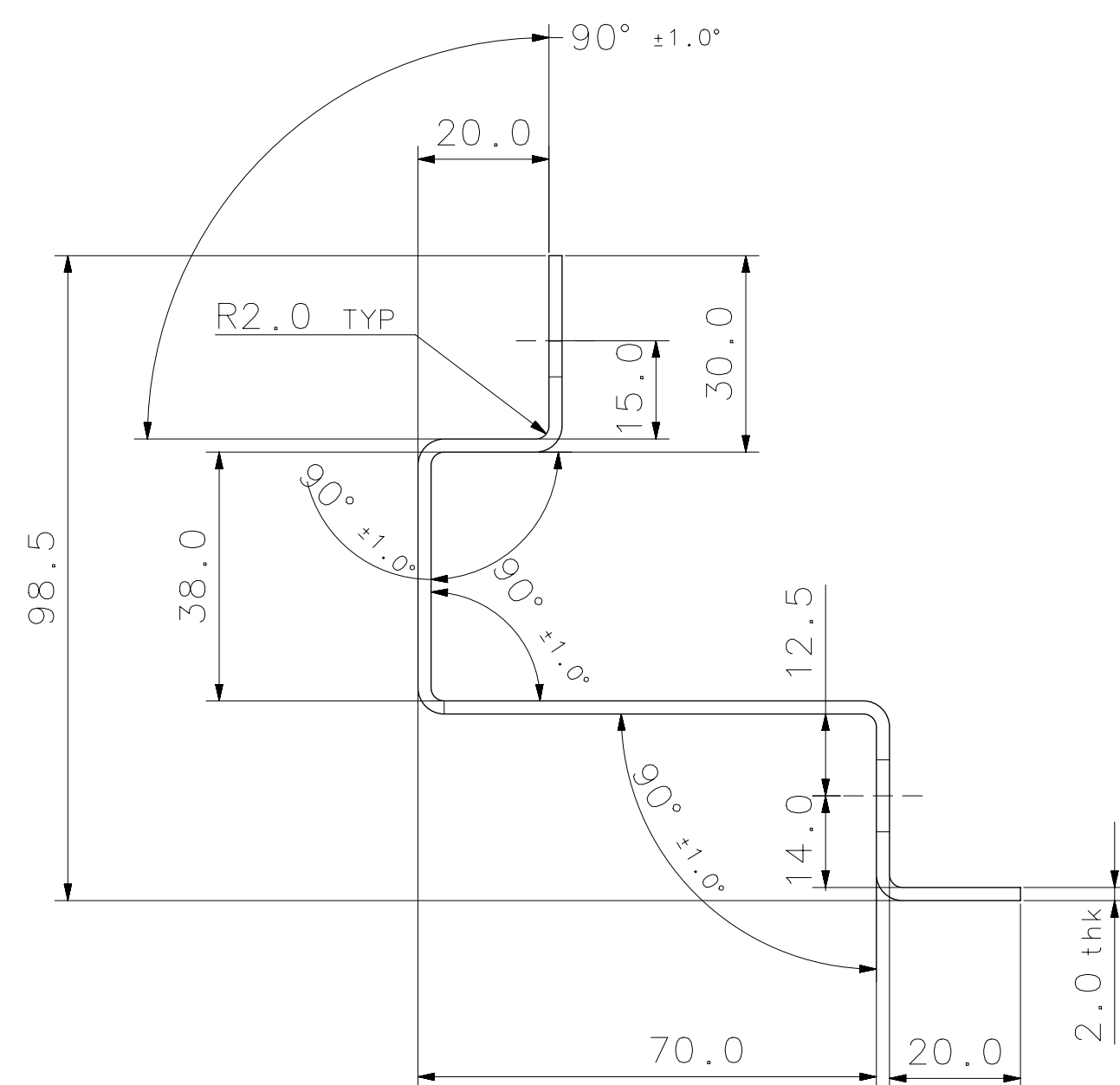
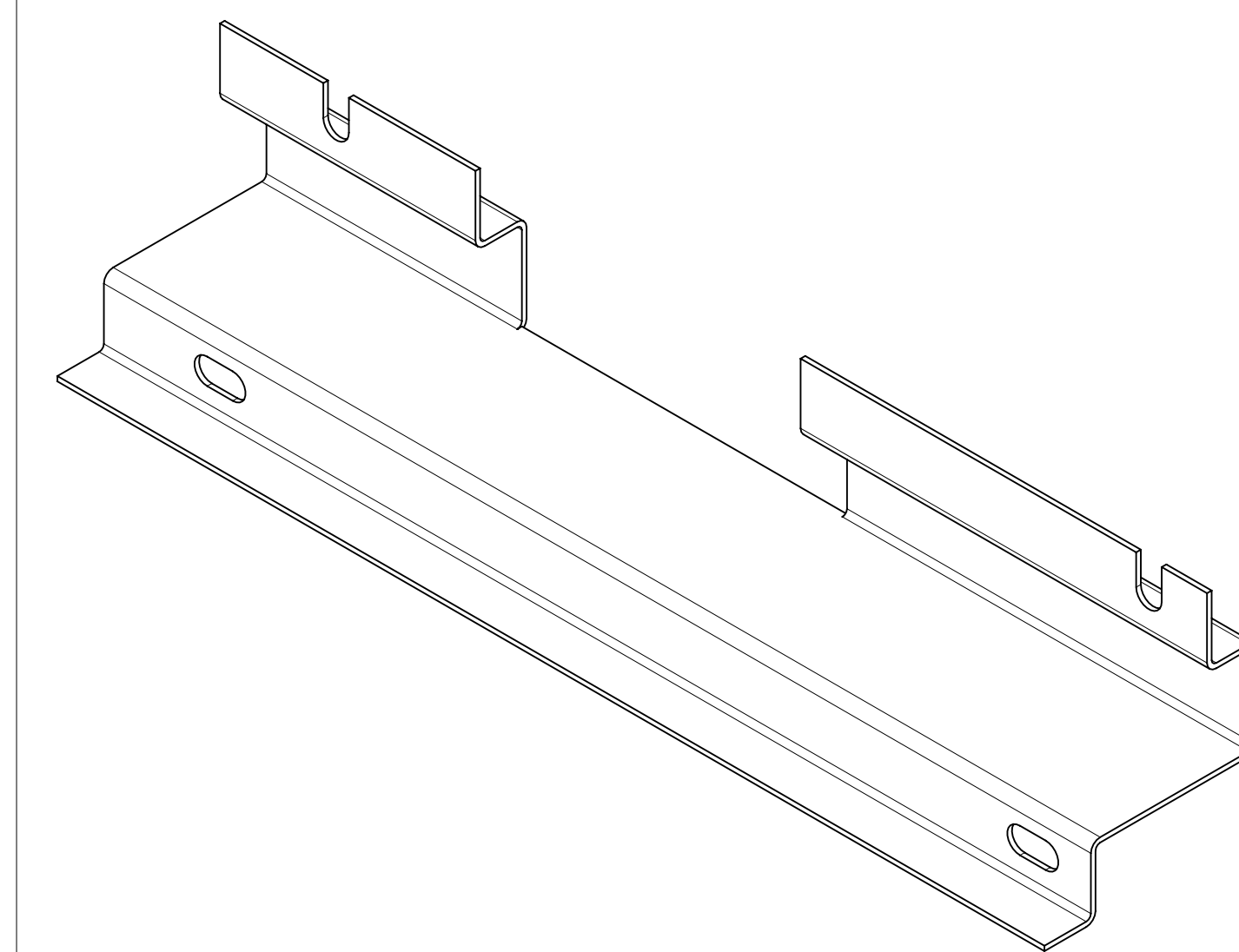




NOTES: -

1. MATERIAL HRLC GRADE D TO IS 1079 (PICKLED).
2. PART TO BE PINK PRIMED AS PER PS 529.
3. DEVELOPMENT AREA = 425 X 212.5.

<SC> :%IGNORANT CHARACTERISTICS  CRITICAL CHARACTERISTICS																																																																										
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX. UNSPECIFIED TOLERANCES ARE PER ISO-2768-1:1989																																																																										
DIMENSIONS <table><tr><th rowspan="2">LINEAR IN mm.</th><th rowspan="2">OVER UPTO</th><th>0.5</th><th>3</th><th>6</th><th>30</th><th>120</th><th>400</th><th>1000</th><th>2000</th><th>4000</th></tr><tr><th>3</th><th>6</th><th>30</th><th>120</th><th>400</th><th>1000</th><th>2000</th><th>4000</th></tr><tr><td><i>F</i> FINE</td><td>(X,XX)</td><td>+0.05</td><td>+0.05</td><td>+0.1</td><td>+0.15</td><td>+0.2</td><td>+0.3</td><td>+0.5</td><td>-</td><td>-</td></tr><tr><td><i>M</i> MEDIUM</td><td>(X,X)</td><td>+0.1</td><td>+0.1</td><td>+0.2</td><td>+0.3</td><td>+0.5</td><td>+0.8</td><td>+1.2</td><td>+2</td><td>-</td></tr><tr><td><i>C</i> COARSE</td><td>(X,X)</td><td>+0.2</td><td>+0.3</td><td>+0.5</td><td>+0.8</td><td>+1.2</td><td>+2</td><td>+3</td><td>+4</td><td>-</td></tr><tr><td><i>V</i> VERY COARSE</td><td>(X)</td><td>-</td><td>+0.5</td><td>+1</td><td>+1.5</td><td>+2.5</td><td>+4</td><td>+6</td><td>+8</td><td>-</td></tr></table>												LINEAR IN mm.	OVER UPTO	0.5	3	6	30	120	400	1000	2000	4000	3	6	30	120	400	1000	2000	4000	<i>F</i> FINE	(X,XX)	+0.05	+0.05	+0.1	+0.15	+0.2	+0.3	+0.5	-	-	<i>M</i> MEDIUM	(X,X)	+0.1	+0.1	+0.2	+0.3	+0.5	+0.8	+1.2	+2	-	<i>C</i> COARSE	(X,X)	+0.2	+0.3	+0.5	+0.8	+1.2	+2	+3	+4	-	<i>V</i> VERY COARSE	(X)	-	+0.5	+1	+1.5	+2.5	+4	+6	+8	-
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MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI (EAST), MUMBAI 400 101, INDIA.						E.R. / PROC. REQ. NO. : PART NO. : 18083 007201872D1 PART NAME : PS HOSE GUARD MATERIAL : HEAT TREATMENT : SEE NOTES NONE																																																																				
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